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Safety Data Sheet

according to UK REACH Regulation

Gold electrolyte flash

Revision date: 09.03.2023 Product code: 0119 Page 1 of 12

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Gold electrolyte flash

UFI: 9VJM-DAXG-K000-8Y30

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Galvanic gold-plating

Uses advised against

No further relevant information available.

1.3. Details of the supplier of the safety data sheet

Company name: MARAWE GmbH & Co. KG

Street: Donaustaufer Str. 378 - Gebäude 64

Place: D-93055 Regensburg
Telephone: +49 941 / 29020439

e-mail: info@marawe.de

Contact person: Product safety department

Internet: www.marawe.de **1.4. Emergency telephone** +49 941 / 29020439,

<u>number:</u> Mon-Thu 9:00 - 16:00; Fri 9:00 - 14:00

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Met. Corr. 1; H290 Acute Tox. 4; H302 Acute Tox. 4; H312 Acute Tox. 4; H332 Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

phosphoric acid; orthophosphoric acid potassium tetracyanoaurate(III)

Signal word:

Pictograms:



Warning

Hazard statements

H290 May be corrosive to metals.

H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled. H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.



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P234 Keep only in original packaging.

P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P501 Dispose of contents/container to an appropriate recycling or disposal facility according to

local/national regulations.

Special labelling of certain mixtures

EUH032 Contact with acids liberates very toxic gas.

EUH208 Contains cobalt(II) propionate. May produce an allergic reaction.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

| CAS No | Chemical name | | | | |
|------------|--|------------------------------------|------------------|------------|--|
| | EC No | Index No | REACH No | | |
| | Classification (GB CLP Regulation) | | - | | |
| 7664-38-2 | phosphoric acid; orthophosphoric a | cid | | 5 - < 10 % | |
| | 231-633-2 | | 01-2119485924-24 | | |
| | Met. Corr. 1, Acute Tox. 4, Skin Co | rr. 1B, Eye Dam. 1; H290 H302 H314 | 4 H318 | | |
| 14263-59-3 | potassium tetracyanoaurate(III) | | < 1 % | | |
| | 238-145-9 | | | | |
| | Met. Corr. 1, Acute Tox. 1, Acute To Aquatic Chronic 1; H290 H330 H31 | • | | | |
| 1560-69-6 | cobalt(II) propionate | | < 1 % | | |
| | 216-333-1 | | | | |
| | Repr. 1B, Acute Tox. 4, Acute Tox. Chronic 2; H360Fd H332 H302 H31 | c Acute 1, Aquatic | | | |
| 79-09-4 | propionic acid | | < 1 % | | |
| | 201-176-3 | | | | |
| | Flam. Liq. 3, Skin Corr. 1B, Eye Da | H335 | | | |

Full text of H and EUH statements: see section 16.

Specific Conc. Limits. M-factors and ATE

| CAS No | EC No | Chemical name | Quantity |
|------------|-----------------|--|------------|
| | Specific Conc | Limits, M-factors and ATE | |
| 7664-38-2 | 231-633-2 | phosphoric acid; orthophosphoric acid | 5 - < 10 % |
| | I |) = 2740 mg/kg; oral: LD50 = 850 mg/kg | |
| 14263-59-3 | 238-145-9 | potassium tetracyanoaurate(III) | < 1 % |
| | inhalation: LC | C50 = 0,005 mg/l (dusts or mists); dermal: LD50 = 5 mg/kg; oral: LD50 = 5 mg/kg | |
| 1560-69-6 | 216-333-1 | cobalt(II) propionate | < 1 % |
| | inhalation: All | TE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); oral: ATE = 500 | |
| 79-09-4 | 201-176-3 | propionic acid | < 1 % |
| | Skin Corr. 1B; | C50 = > 20 mg/l (vapours); dermal: LD50 = 3235 mg/kg; oral: LD50 = 3455,1 mg/kg ; H314: >= 25 - 100 | |

SECTION 4: First aid measures

4.1. Description of first aid measures





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General information

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down. Be careful with contaminated clothes and shoes of the victim - they could still contain the product.

After inhalation

Remove person to fresh air and keep comfortable for breathing. No mouth-to-mouth or mouth-to-nose resuscitation. Use Ambu bag or ventilator. Call a physician immediately.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. If irritation symptoms persist, consult a doctor.

After contact with eyes

After eye contact: Rinse immediately carefully and thoroughly with eye-bath or water. Consult an ophthalmologist.

After ingestion

Observe risk of aspiration if vomiting occurs. Rinse mouth immediately and drink 1 glass of of water. Induce vomiting when the affected person is not unconscious. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Dizziness, acceleration of the respiratory rate, feeling of being constricted and suffocated, nausea, Vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. The substance contains cyanide. 4-Dimethylaminophenole or thiosulfate can be used as antidot.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Non-flammable. Formation of hazardous gases/vapours possible during heating or in case of fire. Hydrocyanic acid (hydrocyanic acid).

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment. Keep unprotected persons away.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Inform the respective authorities if the product enters open water or sewage system.

6.3. Methods and material for containment and cleaning up

For containment

Make sure spills can be contained, e.g. in sump pallets or kerbed areas.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.





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6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray. If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Advice on protection against fire and explosion

Have respiratory protective equipment ready.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Further information on handling

Wear suitable protective clothing and gloves.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep locked up. Store in a place accessible by authorized persons only. Provide adequate ventilation as well as local exhaustion at critical locations.

Unsuitable container/equipment material: Metal.

Hints on joint storage

Do not store together with: Acid.

Further information on storage conditions

The regulations of the Ordinance on Hazardous Substances with its respective technical rules (TRGS 510) have to be respected.

7.3. Specific end use(s)

Galvanic gold-plating

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

| CAS No | Substance | ppm | mg/m³ | fibres/ml | Category | Origin |
|-----------|----------------------|-----|-------|-----------|---------------|--------|
| 7664-38-2 | Orthophosphoric acid | - | 1 | | TWA (8 h) | WEL |
| | | - | 2 | Î | STEL (15 min) | WEL |
| 79-09-4 | Propionic acid | 10 | 31 | l | TWA (8 h) | WEL |
| | | 15 | 46 | ĺ | STEL (15 min) | WEL |



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DNEL/DMEL values

| CAS No | Substance | | | | | |
|--------------------------|---------------------------------------|----------------|----------|------------------|--|--|
| DNEL type | | Exposure route | Effect | Value | | |
| 7664-38-2 | phosphoric acid; orthophosphoric acid | | | | | |
| Worker DNEL, | acute | inhalation | local | 2 mg/m³ | | |
| Worker DNEL, long-term | | inhalation | local | 1 mg/m³ | | |
| Worker DNEL, long-term | | inhalation | systemic | 10,7 mg/m³ | | |
| Consumer DNEL, long-term | | inhalation | local | 0,36 mg/m³ | | |
| Consumer DNEL, long-term | | inhalation | systemic | 4,57 mg/m³ | | |
| Consumer DNEL, long-term | | dermal | systemic | 0,1 mg/kg bw/day | | |

PNEC values

| CAS No | Substance | |
|--|----------------|--------------|
| Environment | al compartment | Value |
| 79-09-4 | propionic acid | |
| Freshwater | | 0,5 mg/l |
| Marine water | | 0,05 mg/l |
| Freshwater sediment | | 1,86 mg/kg |
| Marine sediment | | 0,186 mg/kg |
| Micro-organisms in sewage treatment plants (STP) | | 5 mg/l |
| Soil | | 0,1258 mg/kg |

8.2. Exposure controls







Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing protective goggles (DIN EN 166).

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid



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Colour: light pink
Odour: characteristic

Changes in the physical state

Melting point/freezing point:

Boiling point or initial boiling point and

> 100 °C

boiling range:

Flash point: > 55 °C

Flammability

Solid/liquid: not applicable
Gas: not applicable

Explosive properties

The product is not: Explosive.

Lower explosion limits:

Upper explosion limits:

Auto-ignition temperature:

Decomposition temperature:

pH-Value (at 25 °C):

Not determined

not determined

not determined

not determined

pt-Value (at 25 °C):

1 - 2

Water solubility:

Solubility in other solvents

not determined

Partition coefficient n-octanol/water: not determined

Vapour pressure: ~ 20 hPa

(at 20 °C)

Density (at 20 °C): 1,0 - 1,1 g/cm³
Relative vapour density: not determined

9.2. Other information

Information with regard to physical hazard classes

Oxidizing properties

The product is not: oxidising.

Other safety characteristics

Solid content: not determined Evaporation rate: not determined

Further Information

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive to metals. Contact with acids liberates very toxic gas.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Can realease hydrogen cyanide in case of strong acidification.

10.4. Conditions to avoid

Heat. Strong acid

10.5. Incompatible materials

Keep away from: Metal.



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10.6. Hazardous decomposition products

Hydrocyanic acid (hydrocyanic acid).

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Harmful if swallowed.

Harmful in contact with skin.

Harmful if inhaled.

ATEmix calculated

ATE (oral) 948,8 mg/kg; ATE (dermal) 1020,4 mg/kg; ATE (inhalation dust/mist) 1,020 mg/l

| CAS No | Chemical name | | | | | | | | |
|------------|---------------------------------------|---------------|-----------|---------------------|--------------|-------------------------------|--|--|--|
| | Exposure route | Dose | | Species | Source | Method | | | |
| 7664-38-2 | phosphoric acid; orthophosphoric acid | | | | | | | | |
| | oral | LD50 mg/kg | 850 | Rat | Manufacturer | | | | |
| | dermal | LD50 mg/kg | 2740 | Rabbit | Manufacturer | | | | |
| 14263-59-3 | potassium tetracyanoaur | rate(III) | | | | | | | |
| | oral | LD50 | 5 mg/kg | | Manufacturer | Acute toxicity estimate (ATE) | | | |
| | dermal | LD50 | 5 mg/kg | | Manufacturer | Acute toxicity estimate (ATE) | | | |
| | inhalation (4 h) dust/mist | LC50 mg/l | 0,005 | | Manufacturer | Acute toxicity estimate (ATE) | | | |
| 1560-69-6 | cobalt(II) propionate | | | | | | | | |
| | oral | ATE mg/kg | 500 | | | | | | |
| | inhalation vapour | ATE | 11 mg/l | | | | | | |
| | inhalation dust/mist | ATE | 1,5 mg/l | | | | | | |
| 79-09-4 | propionic acid | | | | | | | | |
| | oral | LD50 mg/kg | 3455,1 | Rat (male & female) | Manufacturer | OECD 401 | | | |
| | dermal | LD50 mg/kg | 3235 | rat, female | Manufacturer | OECD 402 | | | |
| | inhalation (4 h) vapour | LC50 | > 20 mg/l | Rat (male & female) | Manufacturer | OECD 403 | | | |

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Sensitising effects

Contains cobalt(II) propionate. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.



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Further information

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP]. Special hazards arising from the substance or mixture!

SECTION 12: Ecological information

12.1. Toxicity

Harmful to aquatic life with long lasting effects.

| CAS No | Chemical name | | | | | | |
|-----------|---------------------------------------|----------------|--------|-----------|-----------------------------------|--------------|----------|
| | Aquatic toxicity | Dose | | [h] [d] | Species | Source | Method |
| 7664-38-2 | phosphoric acid; orthophosphoric acid | | | | | | |
| | Acute fish toxicity | LC50 | 3 mg/l | 96 h | Lepomis macrochirus (Bluegill) | Manufacturer | |
| | Acute algae toxicity | ErC50 mg/l | >100 | | Desmodesmus subspicatus | Manufacturer | OECD 201 |
| | Acute crustacea toxicity | EC50 mg/l | >100 | | Daphnia magna (Big water flea) | Manufacturer | OECD 202 |
| | Acute bacteria toxicity | (EC50 mg/l) | >1000 | 3 h | Activated sludge | Manufacturer | OECD 209 |

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

| CAS No | Chemical name | Log Pow |
|---------|----------------|---------|
| 79-09-4 | propionic acid | 0,25 |

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

The product has not been tested.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

110301 WASTES FROM CHEMICAL SURFACE TREATMENT AND COATING OF METALS AND OTHER

MATERIALS; NON-FERROUS HYDRO-METALLURGY; sludges and solids from tempering

processes; wastes containing cyanide; hazardous waste



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List of Wastes Code - used product

110301 WASTES FROM CHEMICAL SURFACE TREATMENT AND COATING OF METALS AND OTHER

MATERIALS; NON-FERROUS HYDRO-METALLURGY; sludges and solids from tempering

processes; wastes containing cyanide; hazardous waste

Contaminated packaging

Hazardous waste according to Directive 2008/98/EC (waste framework directive). Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1805

14.2. UN proper shipping name: PHOSPHORIC ACID, SOLUTION

14.3. Transport hazard class(es):814.4. Packing group:IIIHazard label:8



Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1805

14.2. UN proper shipping name: PHOSPHORIC ACID, SOLUTION

14.3. Transport hazard class(es):814.4. Packing group:IIIHazard label:8



Classification code: C1
Limited quantity: 5 L
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 1805

14.2. UN proper shipping name: PHOSPHORIC ACID SOLUTION

 14.3. Transport hazard class(es):
 8

 14.4. Packing group:
 III

 Hazard label:
 8



Special Provisions: 223
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-A, S-B
Segregation group: 1 - acids



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Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1805

14.2. UN proper shipping name: PHOSPHORIC ACID, SOLUTION

14.3. Transport hazard class(es):814.4. Packing group:IIIHazard label:8



Special Provisions:

Limited quantity Passenger:

Passenger LQ:

Excepted quantity:

A3 A803

1 L

Y841

Excepted quantity:

E1

IATA-packing instructions - Passenger:852IATA-max. quantity - Passenger:5 LIATA-packing instructions - Cargo:856IATA-max. quantity - Cargo:60 L

14.6. Special precautions for user

Warning: strongly corrosive.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile

work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or

nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

Skin resorption/Sensitization: Permeates easily through outer skin and causes poisoning. Causes

allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%



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CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

UN: United Nations

DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration

ATE: Acute toxicity estimate LL50: Lethal loading, 50% EL50: Effect loading, 50%

EC50: Effective Concentration 50%

ErC50: Effective Concentration 50%, growth rate NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

PBT: persistent, bioaccumulative, toxic vPvB: very persistent, very bioaccumulative

RID: Regulations concerning the international carriage of dangerous goods by rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)

EmS: Emergency Schedules MFAG: Medical First Aid Guide

ICAO: International Civil Aviation Organization

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container SVHC: Substance of Very High Concern

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

Classification for mixtures and used evaluation method according to GB CLP Regulation

| Glacomoution for mixtarco as | The control of this care and acceptance in the control acceptancy to the control of the control | | | | |
|------------------------------|---|--|--|--|--|
| Classification | Classification procedure | | | | |
| Met. Corr. 1; H290 | On basis of test data | | | | |
| Acute Tox. 4; H302 | Calculation method | | | | |
| Acute Tox. 4; H312 | Calculation method | | | | |
| Acute Tox. 4; H332 | Calculation method | | | | |
| Aquatic Chronic 3; H412 | Calculation method | | | | |

Relevant H and EUH statements (number and full text)

H226 Flammable liquid and vapour. H290 May be corrosive to metals. H300 Fatal if swallowed.

H300 Fatal if swallowed.
H302 Harmful if swallowed.

H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.

H310 Fatal in contact with skin.
H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.

H330 Fatal if inhaled. H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H360Fd May damage fertility. Suspected of damaging the unborn child.

H400 Very toxic to aquatic life.



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H410 Very toxic to aquatic life with long lasting effects.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.
 EUH032 Contact with acids liberates very toxic gas.

EUH208 Contains cobalt(II) propionate. May produce an allergic reaction.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)